

Troubleshooting GE ECM™ Driven Systems

Caution:

Disconnect power from unit before removing or replacing connectors, or servicing motor. To avoid electric shock from the motor's capacitors, disconnect power and wait at least 5 minutes before opening motor.

Symptom

Motor rocks slightly when starting

Cause/Procedure

- This is normal start-up for ECM

Motor won't start

- No movement

- Check power at motor
- Check low voltage (24 Vac R to C) at motor
- Check low voltage connections (G, Y, W, R, C,) at motor
- Check for unseated pins in connectors on motor harness
- Test with a temporary jumper between R - G
- Check motor for tight shaft
- Perform motor/control replacement check
- **Perform Moisture Check**

- Motor rocks, but won't start

- Check for loose or compliant motor mount
- Make sure blower wheel is tight on shaft
- Perform motor/control replacement check

Motor oscillates up & down while being tested off of blower

- It is normal for motor to oscillate with no load on shaft

Motor starts, but runs erratically

- Varies up and down or intermittent

- Check line voltage for variation or "sag"
- Check low voltage connections (G, Y, W, R, C) at motor, unseated pins in motor harness connectors
- Check "Bk" for erratic CFM command (in variable-speed applications)
- Check out system controls, T'stat
- **Perform Moisture Check**

- "Hunts" or "puffs" at high CFM (speed)

- Does removing panel or filter reduce "puffing"?
 - Reduce restriction
 - Reduce max airflow

- Stays at low CFM despite system call for cool or heat CFM

- Check low voltage (T'stat) wires and connections
- Verify fan is not in delay mode; wait until delay complete
- "R" missing/not connected at motor
- Perform motor/control replacement check

- Stays at high CFM

- "R" missing/not connected at motor
- Is fan in delay mode? - wait until delay time complete
- Perform motor/control replacement check

- Blower won't shut off

- Current leakage from controls into G, Y or W? Check for Triac switched t'stat or solid-state relay

Excessive noise

- Air noise

- Determine if it's air noise, cabinet, duct or motor noise; interview customer, if necessary
- High static creating high blower speed?
 - Is airflow set properly?
 - Does removing filter cause blower to slow down? Check filter
 - Use low-pressure drop filter
 - Check/correct duct restrictions

Symptom

- Noisy blower or cabinet

Cause/Procedure

- Check for loose blower housing, panels, etc.
- High static creating high blower speed?
 - Check for air whistling through seams in ducts, cabinets or panels
 - Check for cabinet/duct deformation

- "Hunts" or "puffs" at high CFM (speed)

- Does removing panel or filter reduce "puffing"?
 - Reduce restriction
 - Reduce max. airflow

Evidence of Moisture

- Motor failure or malfunction has occurred and moisture is present
- Evidence of moisture present inside air mover

- Replace motor and **perform Moisture Check**

- **Perform Moisture Check**

Do

- Check out motor, controls, wiring, and connections thoroughly before replacing motor
- Orient connectors down so water can't get in
 - Install "drip loops"
- Use authorized motor and model #'s for replacement
- Keep static pressure to a minimum:
 - Recommend high efficiency, low static filters
 - Recommend keeping filters clean.
 - Design ductwork for min. static, max. comfort
 - Look for and recommend ductwork improvement, where necessary

Don't

- Automatically assume the motor is bad.
- Locate connectors above 7 and 4 o'clock positions
- Replace one motor or control model # with another (unless an authorized replacement)
- Use high pressure drop filters some have 1/2" H2O drop!
- Use restricted returns
- Oversize system, then compensate with low air flow
- Plug in power connector backwards
- Force plugs

Moisture Check

- Connectors are oriented "down" (or as recommended by equipment manufacturer)
- Arrange harnesses with "drip loop" under motor
- Is condensate drain plugged?
- Check for low airflow (too much latent capacity)
- Check for undercharged condition
- Check and plug leaks in return ducts, cabinet

Comfort Check

- Check proper airflow settings
- Low static pressure for lowest noise
- Set low continuous-fan CFM
- Use humidistat and 2-speed cooling units
- Use zoning controls designed for ECM that regulate CFM
- T'stat in bad location?

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Replacing ECM Control Module

To replace the control module for the GE variable-speed indoor blower motor you need to take the following steps:

1. You **MUST** have the correct replacement module. The controls are factory programmed for specific operating modes. Even though they look alike, different modules may have completely different functionality.

USING THE WRONG CONTROL MODULE VOIDS ALL PRODUCT WARRANTIES AND MAY PRODUCE UNEXPECTED RESULTS.

2. Begin by removing AC power from the furnace or air handler being serviced. **DO NOT WORK ON THE MOTOR WITH AC POWER APPLIED.** To avoid electric shock from the motor's capacitors, disconnect power and wait at least 5 minutes before opening motor.

3. It is usually not necessary to remove the motor from the blower assembly. However it is recommended that the whole blower assembly, with the motor, be removed from the furnace/air handler. (Follow the manufacturer's procedures). Unplug the two cable connectors to the motor. There are latches on each connector. **DO NOT PULL ON THE WIRES.** The plugs remove easily when properly released.

4. Locate the two standard 1/4" hex head bolts at the rear of the control housing (at the back end of the control opposite the shaft end). Remove these two bolts from the motor and control assembly while holding the motor in a way that will prevent the motor or control from falling when the bolts are removed. If an ECM2.0 control is being replaced (recognized by an aluminum casting rather than a deep-drawn black steel can housing the electronics), remove only the hex-head bolts. **DO NOT REMOVE THE TORX-HEAD SCREWS.**

5. The control module is now free of mechanical attachment to the motor endshield but is still connected by a plug and three wires inside the control. Carefully rotate the control to gain access to the plug at the control end of the wires. With thumb and forefinger, reach the latch holding the plug to the control and release it by squeezing the latch tab and the opposite side of the connector plug and gently pulling the plug out of the connector socket in the control. **DO NOT PULL ON THE WIRES. GRIP THE PLUG ONLY.**

6. The control module is now completely detached from the motor. Verify with a standard ohmmeter that the resistance from each motor lead (in the motor plug just removed) to the motor shell is >100K ohms. (Measure to unpainted motor end plate) If any motor lead fails this test do not proceed to install the control module. **THE MOTOR IS DEFECTIVE AND MUST BE REPLACED.** Installing the new control module will cause it to fail also.

7. Verify that the replacement control is correct for your application. Refer to the manufacturer's authorized replacement list. **USING THE WRONG CONTROL WILL RESULT IN IMPROPER OR NO BLOWER OPERATION.** Orient the control module so that the 3-wire motor plug can be inserted into the socket in the control. Carefully insert the plug and press it into the socket until it latches. **A SLIGHT CLICK WILL BE HEARD WHEN PROPERLY INSERTED.** Finish installing the replacement control per one of the three paragraphs, 8a, 8b, or 8c, on the following page.

8a. **IF REPLACING AN ECM 2.0 CONTROL** (control in cast aluminum can with air vents on the back of the can) **WITH AN ECM 2.3 CONTROL** (control containing black potting for water protection in black deep-drawn steel case with no vents in the bottom of the can), locate the two thru-bolts and plastic tab that are packed with the replacement control. Insert the plastic tab into the slot at the perimeter of the open end of the can so that the pin is located on the inside of the perimeter of the can. Rotate the can so that the tab inserts into the tab locator hole in the endshield of the motor. Using the two thru-bolts provided with the replacement control, reattach the can to the motor. **THE TWO THRU-BOLTS PROVIDED WITH THE REPLACEMENT ECM 2.3 CONTROL ARE SHORTER THAN THE BOLTS ORIGINALLY REMOVED FROM THE ECM 2.0 CONTROL AND MUST BE USED IF SECURE ATTACHMENT OF THE CONTROL TO THE MOTOR IS TO BE ACHIEVED. DO NOT OVERTIGHTEN THE BOLTS.**

8b. **IF REPLACING AN ECM 2.3 CONTROL WITH AN ECM 2.3 CONTROL**, the plastic tab and shorter thru-bolts are not needed. The control can be oriented in two positions 180° apart. **MAKE SURE THE ORIENTATION YOU SELECT FOR REPLACING THE CONTROL ASSURES THE CONTROL'S CABLE CONNECTORS WILL BE LOCATED DOWNWARD IN THE APPLICATION SO THAT WATER CANNOT RUN DOWN THE CABLES AND INTO THE CONTROL.** Simply orient the new control to the motor's endshield, insert bolts, and tighten. **DO NOT OVERTIGHTEN THE BOLTS.**

8c. **IF REPLACING AN ECM 2.0 CONTROL WITH AN ECM 2.0 CONTROL** (It is recommend that ECM 2.3 controls be used for all replacements), the new control must be attached to the motor using thru-bolts identical to those removed with the original control. **DO NOT OVERTIGHTEN THE BOLTS.**

9. Reinstall the blower/motor assembly into the HVAC equipment. Follow the manufacturer's suggested procedures.

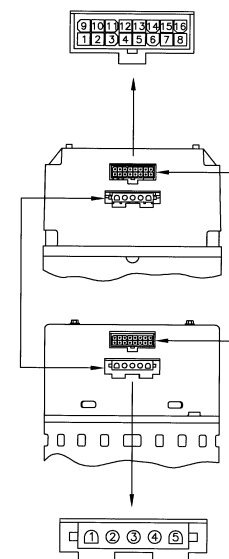
10. Plug the 16-pin control plug into the motor. The plug is keyed. Make sure the connector is properly seated and latched.

11. Plug the 5-pin power connector into the motor. Even though the plug is keyed, **OBSERVE THE PROPER ORIENTATION. DO NOT FORCE THE CONNECTOR.** It plugs in very easily when properly oriented. **REVERSING THIS PLUG WILL CAUSE IMMEDIATE FAILURE OF THE CONTROL MODULE.**

12. Final installation check. Make sure the motor is installed as follows:
- Unit is as far INTO the blower housing as possible.
 - Belly bands are not on the control module or covering vent holes.
 - Motor connectors should be oriented between the 4 o'clock and 8 o'clock positions when the blower is positioned in its final location and orientation.
 - Add a drip loop to the cables so that water cannot enter the motor by draining down the cables.

The installation is now complete. Reapply the AC power to the HVAC equipment and verify that the new motor control module is working properly. Follow the manufacturer's procedures for disposition of the old control module.

GE ECM 2.0 and ECM 2.3 Outlines



CONTROL CONNECTOR ***	
PIN	DESCRIPTION
1	C1
2	W/W1
3	C2
4	DELAY
5	COOL
6	Y1
7	ADJUST
8	OUT-
9	O
10	BK/PWM
11	HEAT
12	R
13	EM/W2
14	Y/Y2
15	G
16	OUT+

*** SUGGESTED MATING CONNECTOR HOUSING - AMP 770583-1 CONTACT - AMP 770904-1

POWER CONNECTOR *	
PIN	DESCRIPTION
1	JUMPER PIN 1 TO PIN 2 FOR 120VAC LINE INPUT <i>ONLY</i> **
2	CHASSIS GROUND
3	AC LINE
4	AC LINE
5	AC LINE

* SUGGESTED MATING CONNECTOR HOUSING - AMP 1-480763-1 CONTACT - AMP 350537-1

** WARNING - APPLYING 240VAC LINE INPUT WITH PIN 1 TO PIN 2 JUMPER IN PLACE WILL PERMANENTLY DAMAGE UNIT.



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